

PVD Coatings for Aluminum Die Casting Molds



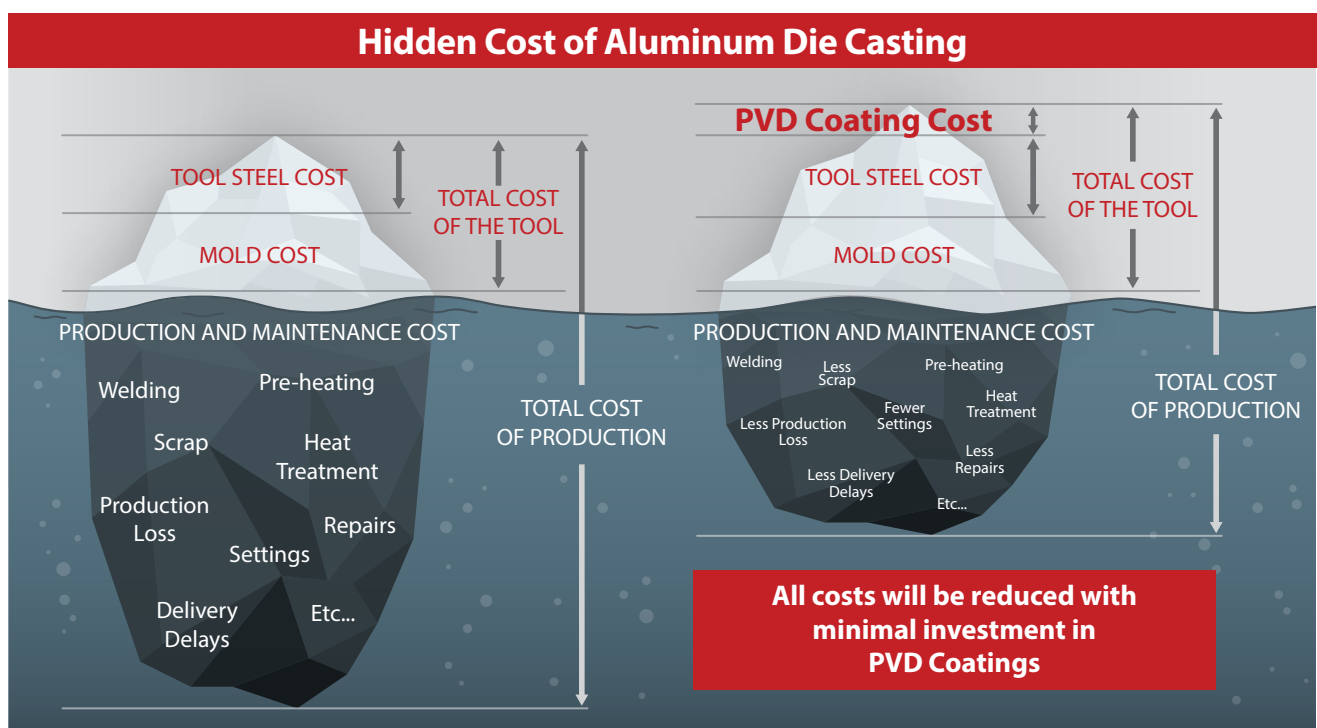
PVD Coatings for Aluminum Die Casting Molds

Our PVD coatings are specially developed to reduce thermal fatigue, reduce erosion and prevent material adhesion in aluminum die casting molds.

Besides increased tool life, the coatings reduces maintenance of the tools, reduces scrap and re-work ensuring high quality parts are produced every time.

With over 30 years of experience in coating core pins as well as cavities, our R&D center has been developing high performance coatings dedicated to aluminum and magnesium die casting applications.

Primus Coating Allows You to Optimize Efficiency



Primus Coating allows you to increase the performance of your process

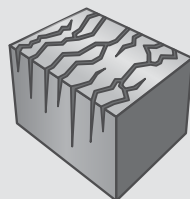
Specifications and Applications for Aluminum Die Casting Molds

Coating	HP Form*	HP Dura*	HP Cast*
Features			
Composition	TiAlN Based	AlCr Based	TiAlN Based
Hardness (GPa)	37 GPa	38 GPa	36 GPa
Coefficient of Friction (dry against steel)	0.35	0.33	0.4
Coating Thickness (µm)	4 ~ 6 µm	4 ~ 6 µm	6 ~ 8 µm
Maximum Oxidation Temperature (°C)	800°C	1,100°C	800°C
Coating Deposition Temperature (°C)	450°C	450°C	450°C
Coating Color	Violet	Dark Grey	Violet
Coating Structure	Multilayer	Multilayer	Multilayer
Properties	High heat resistance and hardness, excellent wear resistance.	Thermal crack resistance, favorable thermal conductivity, high temperature oxidation resistance.	Good hardness, anti galling, low friction, high resistance to chipping and cracking.
Applications	Medium to high strength steels trimming, and piercing, press hardening, good for abrasive material forming. Die casting molds.	Punching, piercing, deep drawing, die casting core pins & forming of high strength thin sheets.	Excellent for die casting, ultimate key for forming of thicker steel sheets. Helps eliminating the galling of mild steels and aluminum.

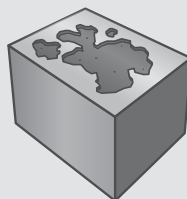
* Duplex coating available (Nitride + Coating).
For more information, please contact our sales department or sales@primuscoating.com
The depth of nitriding will depend on the material of the mold.



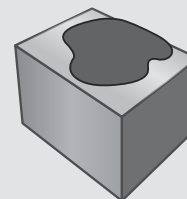
Coatings Prevent and Act to Protect Against the Following Types of Wear in the Aluminum Injection Process



Against cracks caused by thermal fatigue

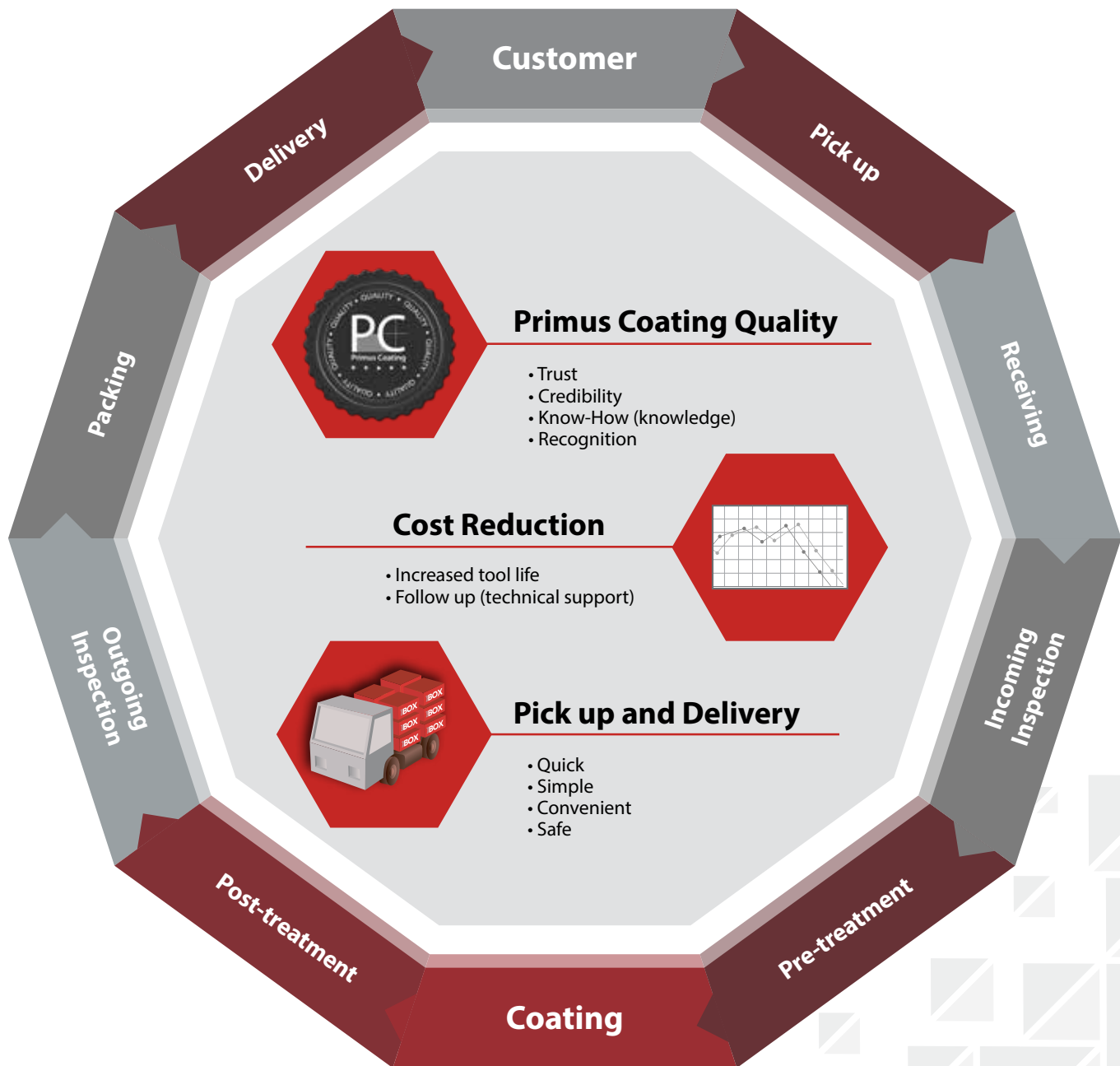


Against erosion and abrasion



Against material galling

■ Primus Coating's Business Excellence



PrimCoat

PrimCoat PVD Technology India Private Limited

Pune Plant

Plot No. G-22, MIDC Phase II
Chakan Industrial Area - Savardari Village
Tal Khed, Pune - 410 501
Maharashtra, India

raman@primcoat.com | www.primcoat.com | Tel.: +91 755 022 3546

Bangalore Plant

Plot No: 22-J2, Attibele Industrial Area
Survey N° 125, 126, 127 - Ichhangur Village
Attibele Hobli, Anekal Taluk, Bangalore- 562 107
Karnataka, India

Chennai Plant

Plot No: K-16, Phase II
SIPCOT Industrial Park - Mambakkam Village
Sriperumbudur Taluk, Kancheepuram - 602105
Tamil Nadu, India

Gujarat Plant

Plot No. 8,9,10 Swastik Industrial Estate
Sarkhej - Bavla highway, Village Sari
Tal. Sanand, Dist - 382213
Ahmedabad - 382213, India

www.primuscoating.com